

Date: Tuesday, 27/01/2009 8:43:38 AM
 User: Melanie Fauteux

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	OUTER TUBE
Job Number :	45259		
Estimate Number :	13498		
P.O. Number :		Part Number :	PB6743001205
This Issue :	27/01/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	B6743001 P.16
First Issue :	/ /	Project Number :	N/A
Previous Run :	41485	Drawing Revision :	B1
	Type :	Material :	
	MACHINED PARTS	Due Date :	09/02/2009
Written By :		Qty:	4
Checked & Approved By :	<i>ME 09-01-27</i>	Um:	Each
Comment :	Est Rev:A 08-07-24 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

M6061T6T1750W065

6061T6 RDTUBE 1.750 X 0.65W



13188 x 4'
 108659 x 4'
 109397 x 4'



Comment: Qty.: 3.7958 f(s)/Unit Total: 15.1830 f(s)

6061T6 RDTUBE 1.750 X 0.65W

batch:

1078

88 09/01/29

2.0

BAND SAW

BAND SAW



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg.

2-cut a 27 degree angle on one end of tube as per dwg

2- deburr

88 09/01/29

3.0

MILLING CONV.

CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE

1- drill holes and mill slot as per dwg PB67-43001

2- deburr

88 09/01/29

4.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

09-01-30 (4)

5.0

PB6743001199

Outer Tube End Cap



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Outer Tube End Cap

batch:

41571 → 3 B 44991 → 1

SP 09.04.15 (1X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 27/01/2009 8:43:38 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OUTER TUBE

Job Number: 45259

Part Number: PB6743001205

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: 1-Weld end cap as per dwg PB67-43001
2-grind end cap flush

SP 09-04-15 (4X)

7.0

QC10

VISUAL INSPECTION OF GROUND WELDS



Comment: VISUAL INSPECTION OF GROUND WELDS

SD 09/04/15 (X4)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SD 09/04/15 (X4)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: PK

9/4/16

(d/x)

SD

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/16 JF

Job Completion



MF 09-04-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C.	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

PART AEROSPACE LTD		Work Order:	45259
Description:		Part Number:	DB6743001205
Inspection Dwg:	Rev:		Page 1 of 1

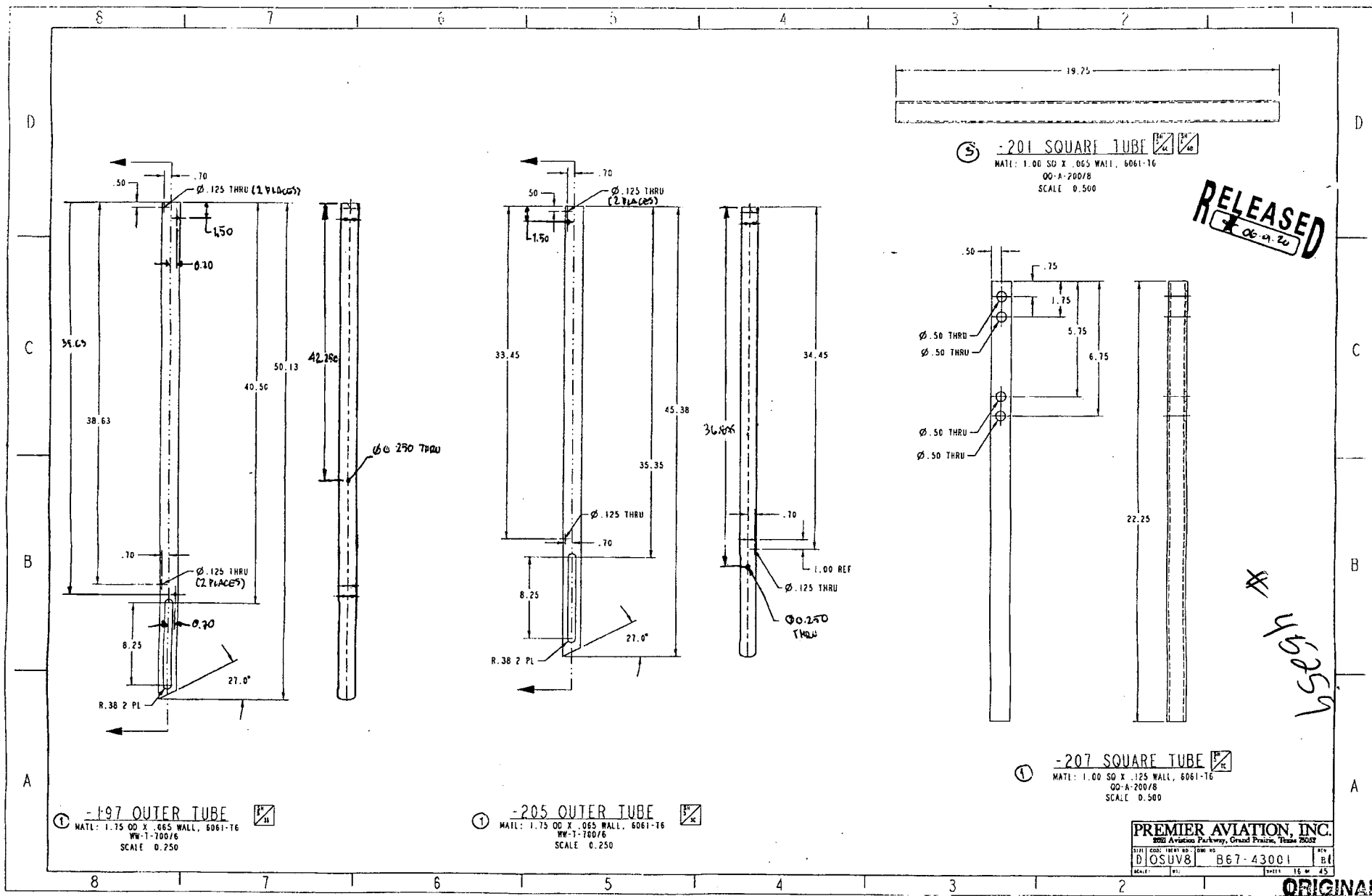
FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article** ☐ **Prototype**

[illegible]

Measured by:	<i>[Signature]</i>	Audited by:	<i>[Signature]</i>	Prototype Approval:	N/A
Date:	09/01/30	Date:	09-01-30	Date:	N/A

ev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



RELEASED
 06-01-20

49359

PREMIER AVIATION, INC.
 3800 Aviation Parkway, Grand Prairie, Texas 75050
 DATE: 08/11/88 TIME: 10:10 AM BY: [Signature]
 D: OSUV8 B67-43001 B1
 SCALE: [Blank] WT: [Blank] SHEET: 16 OF 45

ORIGINAL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries